

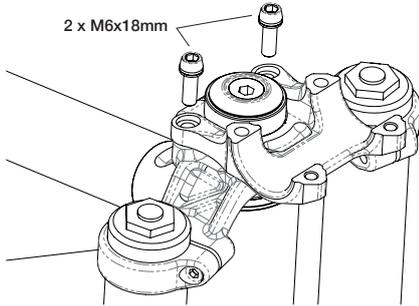
40mm DIRECT MOUNT STEM INSTALLATION:

STEP 1:

Remove the existing stem if present

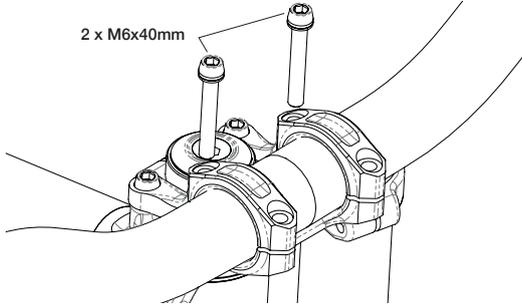
STEP 2:

Install the direct mount stem on the top of the upper crown and thread in by hand the 2x M6x18mm bolts



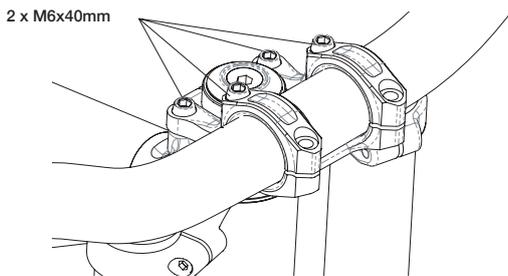
STEP 3:

Install the handlebar in the desired position and fit the 2 top clamps. Thread by hand the 2x M6x40mm bolts and slightly tighten them



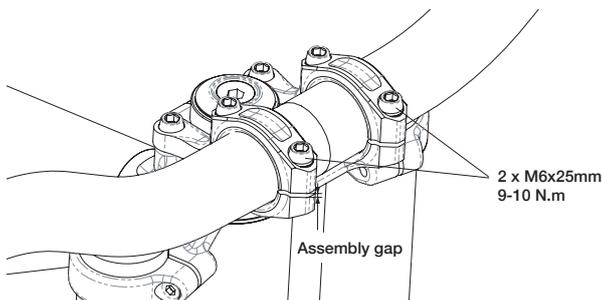
STEP 4:

When you are satisfied with the handlebar position and orientation, alternatively tighten the 4 bolts screwed into the top crown in a cross pattern to 10-12N.m



STEP 5:

Install and tighten the 2 remaining M6x25mm bottom clamp bolts to 9-10 Nm. Alternate between the 2 bolts until torque setting is achieved. There should be an assembly gap between the clamps and the stem body



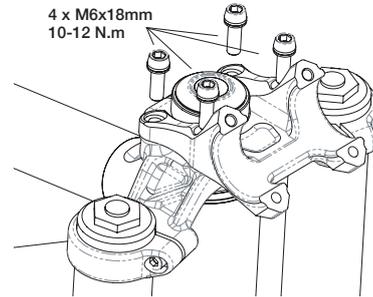
50mm DIRECT MOUNT STEM INSTALLATION:

STEP 1:

Remove the existing stem if present

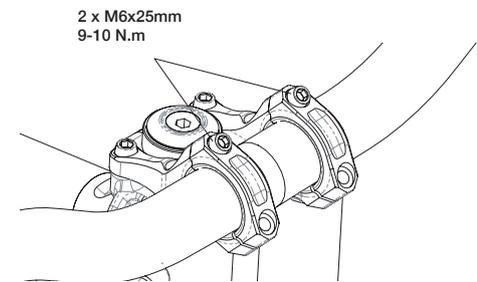
STEP 2:

Install the direct mount stem on the top of the upper crown and thread in by hand the 4x M6x18mm bolts. Tighten the 4 bolts in a cross pattern to 10-12 Nm torque



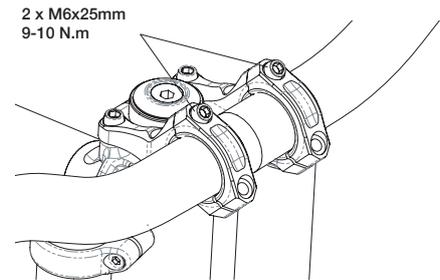
STEP 3:

Install the handlebar in the desired position and fit the 2 top clamps. Install the 2x M6x25mm top clamp bolts and slightly tighten them



STEP 4:

When you are satisfied with the handlebar position and orientation, tighten first the 2 top clamp bolts to 9-10 Nm. Alternate between the 2 bolts until torque setting is achieved and the top of each clamp is sitting flush against the stem body.



STEP 5:

Install and tighten the 2 remaining M6x25mm bottom clamp bolts to 9-10 Nm. Alternate between the 2 bolts until torque setting is achieved. There should be an assembly gap between the clamps and the stem body

