



# XCR MASTER CYLINDER ASSEMBLY

XCR Lid  
HBSP399

Tech3 Diaphragm  
HBSP309

Tech3 Deflector Plate  
HBSP310

Hinge Clamp  
HBSP401

M5x16 Alloy  
Cap Screw  
HBSP258

5  
Num

18mm Grooved Pin  
HBSP387

XCR M cyl Body  
HBSP400

Tech 4 M cyl Spring  
HBSP386

XCR Flanged Bush  
HBSP389

Race Pivot Circlip  
HBSP269

Spring Top Hat  
HBSP412

Piston Guide x2  
HBSP409

Piston  
HBSP397

M3x8 Dome  
Head Screw x 2

1  
Num

Race Lever Pivot  
HBSP257

Mini Primary Piston Seal  
HBSP109

Mini Secondary Piston Seal  
HBSP108

1/2" Internal Circlip  
HBSP388

M3x8 Dome Head Screw

Lever Blade Barrel  
HBSP398

Lever Barrel Spring  
HBSP390

Lever Barrel Bush  
HBSP391

M3x8 Dome Head Screw

XCR Carbon Lever Blade  
HBSP411

Race Evo Stop Plate  
HBSP279

Ball End Adjuster  
HBSP395

Guide Clip  
XVSM-8

